

Validation Delivered.

Drug Shortages – PDA's Approach to Prevention and Management

26 Sept 2019



Presentation to Animal Pharmaceuticals Supply Chain Interruption

By

Christopher J. Smalley

Compounding Pharmacist Advisor



Agenda

- Introduction
- Why Does a Drug Shortage Occur?
- Examples
- PDA's Approach to Prevention and Management
- QRM Quality Risk Management
- Risk Levels and Risk Priority
- Drug Shortage Prevention and Response Plan
- Introduction to Workshop



Is it a 'good' shortage if Sales exceed Marketing forecasts?



Is Someone 'Gaming' the System?



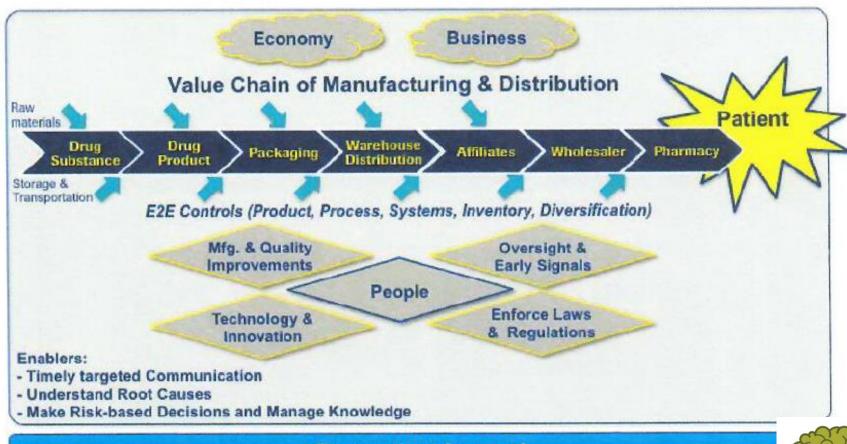
Is it Not Worthwhile Making? (Business Decision)



Would a Shortage Occur During a New Product Launch?



PDA's Approach to Prevention and Management of Drug Shortages



Stay patient focused

Sources of Risks of Shortage

Anywhere in the Value Chain

- Potential Risk to
 - API
 - Unreliable Source
 - Poor Specifications Resulting in Rework
 - Aging Facility
 - Unreliable Equipment
 - Unreliable Utilities
 - Regulatory Issues



QRM – Risk Ranking

| Risk Ranking | Risk to Patients (product quality and/or product availability) | Risk to GMP Compliance Consent decree or warning letter Withdrawal of GMP certificate or manufacturing authorization Critical health authority observations or repeat inspection observations Systemic breakdown of GMP systems Recall | |
|-----------------|---|---|--|
| High | Irreparable patient harm or death Shortage of a medically necessary (life supporting or life sustaining) product | | |
| Medium | Reversible patient harm Shortage of product used for acute short-term or chronic long-term product indications | Major health authority observations High complaint rate | |
| Low | No product or patient impact No shortage or multiple sources available for products that are not medically necessary | Minor observations Minor departures from GMPs | |

Validation. Delivered.

The Process

The Matrices should be applicable to all circumstances –

- Your firm may chose to evaluate the risk definitions
- The Key is:
 - Identify the highest risk (Priorities)
 - Take steps to reduce that risk (Mitigate)



QRM – Impact to the Patient

| | | | Availability of Alternatives | | |
|---|--|--|------------------------------|--|---|
| | | | No Alternatives Available | Alternative Products Available: Similar Therapy | Exact Product Available but in Other Presentations |
| Therapeutic Use & Consequences if Product not Available | Medically Necessary Product, Life supporting or Life sustaining | Fatal or severe irreversible harm if the patient is not treated with the product | Risk Level A | Risk Level A | Risk Level B |
| | Acute short term or chronic long term | Severe harm but reversible if patient is not treated with the product | Risk Level A | Risk Level B | Risk Level C |
| | Other indications | Inconvenience if patient is not treated with the product | Risk Level B | Risk Level C | Risk Level C |



The Process

A Couple of Slide Back –

- Matrix described risk in terms of risk to the patient and risk to cGMP compliance
- Going forward, our focus will be on the risk to the patient
 - Addressing risk to the patient is not an excuse to short-cut GMPs



QRM – Risk Levels

| Product | Therapeutic Use | Consequences if Product not Available | Availability of Alternatives | Risk Level |
|---|--|---------------------------------------|---|--------------|
| Targeted biologics for oncology treatment (Trastuzumab) | Medically necessary product, life supporting or life sustaining | Death or severe irreversible harm | No alternatives available | Risk level A |
| Antibiotics (Azithromycin or Ciprofloxacin) | Medically necessary product, life supporting or life sustaining | Death or severe irreversible harm | Alternative products available: similar therapy | Risk level A |
| Diabetes treatment (Insulin) | Medically necessary product, life supporting or life sustaining | Death or severe irreversible harm | Alternative products available: similar therapy | Risk level A |
| Congestive heart failure medicine (Digoxin) | Medically necessary product, life supporting or life sustaining | Death or severe irreversible harm | Exact product available but in other presentations | Risk level B |
| Epilepsy medicine (Diazepam) | Acute short-term or chronic long-term condition | Severe, reversible harm | Alternative products available: similar therapy | Risk level B |
| Plasma protein therapies | Acute short-term or chronic long-term condition | Severe, reversible harm | Exact product available but in other presentations | Risk level C |
| OTC Cough suppressants (Robitussin) | Minor indications | Inconvenience | Alternative products available: similar therapy | Risk level C |

The Process

This is where your products fit into the matrix Based on the therapeutic use, consequence if a shortage occurs, and availability of alternatives, a Risk Level is assigned.

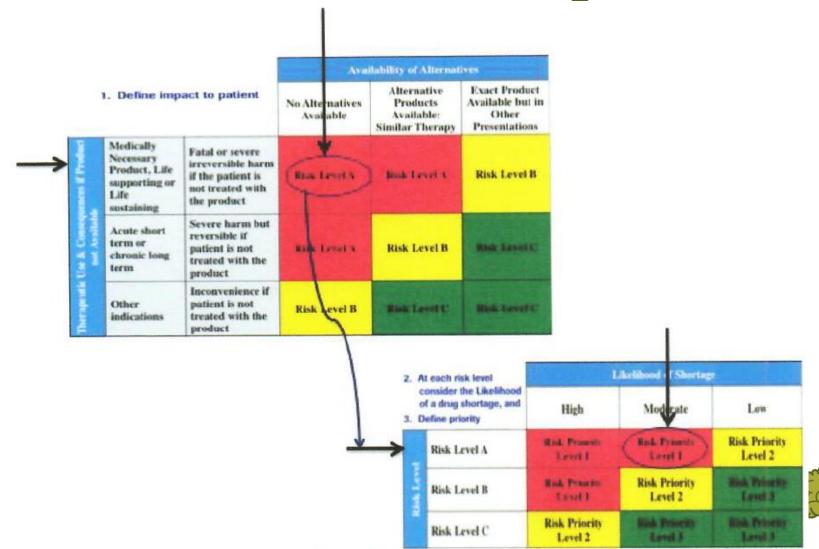


QRM – Risk Priority

| | | Likelihood of Shortage | | |
|------------|--------------|--------------------------|--------------------------|--------------------------|
| | | High | Moderate | Low |
| Risk Level | Risk Level A | Risk Priority Level 1 | Risk Priority Level 1 | Risk Priority Level 2 |
| | Risk Level B | Risk Priority Level 1 | Risk Priority Level 2 | Risk Priority Level 3 |
| | Risk Level C | Risk Priority Level 2 | Risk Priority Level 3 | Risk Priority Level 3 |



QRM – Risk Triage



The Process

That Risk Level, A, B or C, then is matched up with information from your Risk Assessment

- Is the risk of the shortage
 - High
 - Medium
 - Low
- What is the resulting Risk Priority?



QRM -Risk Controls

| Risk Priority | Suggested Controls | | |
|---------------|---|--|--|
| Level 1 | Appropriate inventory and safety stock management Multi site sourcing with higher manufacturing capacity reserves Supplier management controls (see sec. 5.4 of TR54) Supply chain/transportation line security, business continuity and communication plan Extended Value Stream Mapping (VSM) | | |
| Level 2 | Consider multi site sourcing Value Stream Mapping (VSM) Proactive inventory management Process capability and robustness exercised (with Quality Metrics) | | |
| Level 3 | Generally accepted risk level | | |



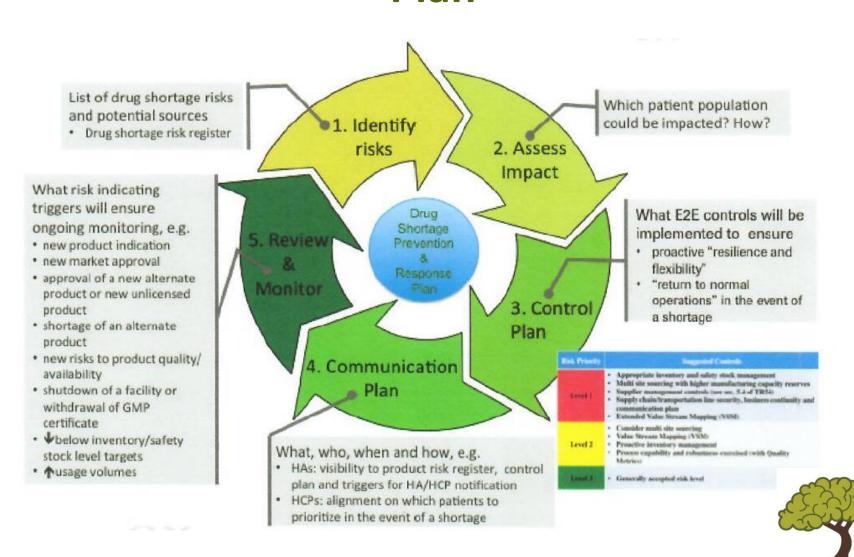
The Process

The Risk Priority shows where your firm should focus its resources

- Suggested controls to mitigate risk
- Remember what is done from a new product launch?



Drug Shortage Prevention and Response Plan



Introduction to Workshop

Based on the Worksheets from the Technical Report

- You can chose to use a product from one of your firms
 - Best results for practice are for 'legacy' products
- Alternatively, you can create Product 'X' and create a scenario
 - A product that lands in Risk Priority Level 3 will not provide much experience using the tool
- Use additional paper to describe the reasons for selecting the 'Probability of Shortage'

Validation. Delivered

Questions



VALIDATION. DELIVERED.

ValSource is North America's largest independent validation services company.

Not all validation is the same. An elite validation solution is vital.

- •ValSource's elite validation solution addresses the continuum of all the related processes.
- •An elite validation solution delivers a sustainably reliable product.
- •An elite validation solution has a measurable value to better performance.
- •Checklist validation practices and perceptions are obsolete. An elite validation solution averts the event that proves this truth.

This is the elite validation solution.





ValSource.com P: 610.269.2808 | F: 610.269.4069 918A Horseshoe Pike, Downingtown, PA 19335

Validation. Delivered.